OUR HISTORY

America’s Gunsmith Shop was founded in 1979 in Wilmot, WI. In the early years it was a one-man operation housed in a 200 sq. ft. shop. Today we operate a modern 12,000 sq. ft. facility in Kenosha, WI and employ dozens of craftsmen. As we’ve grown, so has our reputation for providing quality work at reasonable prices. We work on thousands of firearms every year and each job is treated as custom work. Our team has adopted their own slogan, "Quality, integrity & expertise; we'll treat your firearm as if it was our own and we'll guarantee it".
YOU JUST BOUGHT YOUR FIREARM. WHAT’S NEXT?

Our team will get your firearm set up and ready for the range or field.

Need a scope mounted and boresighted, sights installed or sling mounted? Stop in and see us, we’ve got you covered.

- Professional Scope Mounting $30
- Boresighting $15
- Sling Swivels Installed $15, when drilling is required $30
- Pistol Sights Installed $60
The team at America’s Gunsmith Shop will make sure your firearm is ready when you need it. Firearms should be lightly cleaned after each use and deep cleaned and lubricated each year. Dirt, grime, and light rust don’t stand a chance against our dedicated team. Each firearm in for cleaning is disassembled, cleaned, inspected, lubricated and returned to peak performance.

- Field Strip and Clean $30
- Complete Gunsmith Cleaning $80
- AR-15 Maintenance Rebuild $120
- Safety Check, Function Test and Test Fire $40
- Check Headspace $20
- Remove Stuck Choke Tube $80
- RMR cut on handgun slide $100
We are not a mom and pop shop. At America’s Gunsmith Shop, we fix guns and warranty our work. With the nation's largest repair capabilities and hundreds of combined years of experience, our gunsmiths are trained professionals with the knowledge to get it done right. We will fix feeding, failure to fire, ejection and many other types of problems.

**THE REPAIR PROCESS IS EASY:**
Bring your unloaded firearm to select Camping World or Gander Outdoors locations or call 866.862.4570 and we'll have FedEx pick it up.
# MODIFICATIONS

## GENERAL MODIFICATIONS

- Cut, Crown and Reset Shotgun Bead $80
- Cut and Crown Average Rifle Barrel $80
- Barrel Lapping $80
- Glass Bed Finished Rifle $160
- Cut Dovetail for Open Sights $60
- Open Chokes $80
- Lengthen Forcing Cones $80
- Drill & Tap single hole $30
- Lengthen Chambers $80
- Custom Triggers Installed starting at $80
- Custom Trigger Work $80-$160
- Re-chamber Most Rifles $180
- Action Job/Clean and Smooth Action $160
- Custom Rifle Barrel Installation $320
- Barrel Relining $200
- Length of Pull Adjustments $80

## SUPPRESSOR & RECOIL BRAKE INSTALLATION

- The “Original” Fox River Brake™ $199
  (available in blued or stainless)
  Reduce recoil by as much as 50%
- Thread Protectors and Custom Muzzle Caps
  Made Specifically for your Barrel $15-$40
- Thread barrel for your brake or suppressor $120

## CHOKE TUBE INSTALLATION

Add versatility to your fixed choke shotgun with one of many popular choke tube systems from Briley, Rem-Choke, Mossberg, Mossberg Accu-Choke, Tru-Choke, Win-Choke, Browning Invector, and Browning Invector Plus. $100

## RIFLE REBARRELING

America’s Gunsmith Shop installs custom rifle barrels every day. We use barrels from quality manufacturers like: Krieger, Shilen, Hart, Douglas, and Shaw. Your action will be completely trued, the barrel threaded, chambered and installed. The crown of your choice is added. We’ll laser engrave the caliber on the barrel and then finish it with standard bluing. Your rifle will be more accurate than it’s ever been. Starting at $320
SHOTGUN PORTING
Shotgun ports are designed to dissipate 15% - 20% of perceived recoil and dramatically reduce muzzle lift an average of 60% - 80%. Pro-Porting has proven effective on shotguns of all types: single, over/under, side-by-side, rifled, and slug barrels.

RIFLE PORTING
Mag-na-port offers shooters a recoil reduction of about 15% with its four port rifle system, perfect for competitive shooters and hunters. This system also reduces muzzle lift.

HANDGUN PORTING
Traditional Mag-na-porting of a handgun consists of two trapezoidal ports cut into the barrel approximately 1/2-inch from the muzzle at 35 to 45 degree angles. For the shooter, this translates to a reduction of perceived recoil by 15% to 20%.

ALL PORTING $160
Includes FedEx shipping
**GRACO ADJUSTABLE BUTTPLATE**
Graco’s threaded tube design offers three-way adjustment (length, drop, and rotation) for perfect gun fit, higher scores, and improved shooting comfort. Includes: hardware, recoil pad, installation & shipping.
Standard Adjustable Buttplate $280
Length of Pull Adjustable Buttplate $320

**GRACO ADJUSTABLE COMB**
Clay shooters, give yourself the competitive edge by having your stock customized for your sport. A fully adjustable comb provides the correct fit and point of impact and will put you on target every time. Includes: hardware, installation & shipping.
Standard Adjustable Comb $280
Soft-top Adjustable Comb with choice of color $380

**GRACO COMPRESSION BUTTPLATE**
The GraCoil is a compression buttplate with a pad adjusting plate for side-to-side, up and down, and pivotal adjustment. This upgrade easily adjusts, reduces recoil, and produces no distractions between shots. All aluminum and stainless steel construction. Includes: hardware, recoil pad, installation & shipping.
Standard Gracoil $440
Length of Pull Gracoil $500

**RECOIL PADS & BUTTPLATES**
Have our Gearsmith help you determine your correct length-of-pull for a properly fitted firearm. We will recommend the right service to fit your firearm properly. Includes: recoil pad, cutting stock if needed, installation & shipping.
Recoil Pads $120
Buttplates $100
We carry top brands of recoil pads: Pachmayr, Sims, Hi-viz and Kick-eez.
WATER TRANSFER PRINTING

Choose your style.

Give your firearm the updated look of today's most popular camo patterns. Your firearm will not only look like new, it will also be less susceptible to the elements. Graphics can be applied to most long guns, pistols, and AR-15 style platforms.

NOTE: Accessories are charged separately. Rings, bases, scopes, bolts and trigger guards are not warranted.

Most long guns and handguns (includes disassembly, cleaning, reassembly and shipping) $240

AR Platforms starting at $320

Also available: Cerakote Clear upgrade, soft-touch upgrade and special order patterns.
Many more patterns available. Special order fees may apply. All graphics are guaranteed against defects for one year from the date of application. Normal wear, scratching and chipping are not covered. All warranty claims will be evaluated on a case-by-case basis.

https://spark.adobe.com/page/T1RPJx89q2RgT/
Mother Nature rarely cooperates. Coating your firearm with Cerakote’s high-tech ceramic finish not only gives you color and pattern choice; it also protects your firearm from the elements and keeps it looking new for years to come. Includes: complete disassembly, cleaning, surface preparation, coating and reassembly.

**Single Color Applications:**
- Most Handguns $180
- Most Long Guns $240
- Most AR-15s $320

**Multi Color Applications:**
- Most Handguns $260
- Most Long Guns $340
- Most AR-15s $400

Prices include: disassembly, cleaning, coating, reassembly and shipping.

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**LASER ENGRAVING**

Whether you’re commemorating your big buck or memorializing a special event or person, laser engraving is the best way to capture the moment. Our professional engravers can laser cut the image of your choice into wood, steel, aluminum, and acrylics. The example shown $120

We engrave all kinds of stuff...knives, drinkware, signs and more.
WOOD REFINISHING & REPAIR

Our shop offers several professional wood finishes:

- Hand-rubbed oil finish leaving the grain of the wood open
- Hand-rubbed oil finish completely filling the grain
- Sprayed-on lacquer, satin, leaving the grain open
- Sprayed-on lacquer, satin, completely filling the grain
- Sprayed on lacquer, High Gloss Weatherby Style finish with grain completely filled

We now offer Soft-touch finish. This finish is like no other and gives your stock a soft leather feel. The additional grip and comfort this finish provides is truly unique. Soft-touch can be applied over an existing finish or added to a complete refinishing job.

Wood refinishing price range $240-$480

We repair cracked stocks and forends, starting at $80/hr

BLUING

You wouldn’t eat with a rusty fork, so why hunt with a rusty gun?

Let our team of experts professionally restore the bluing on your firearm. Your firearm is completely disassembled, cleaned, the metal prepared and hot blued, reassembled, lubricated, and test fired.

Offered in four distinct finishes:

- **Matte Blue** (Bead blasted finish)
- **Polish Blue** (320-400 grit finish)
- **Mirror Blue** (1200-1500 mirror finish)
- **Slow Rust Blue** (Required on classic doubles with soft soldered barrels)

Bluing prices for a complete gun range $160-$400
Since 1979, our team of expert gunsmiths have been building the “rifle of your dreams” for sportsmen around the country. Each custom firearm is built to exacting standards using only the finest materials. Cutting edge equipment, combined with the experience, skill and dedication of our expert craftsmen, guarantee a quality finished product that stands up to the test of accuracy. The custom options are almost limitless. Over the years we have delivered many one-of-a-kind custom firearms to our customers. If you can dream it up, our team can help you make that dream a reality.

START BUILDING THE RIFLE OF YOUR DREAMS BY CALLING (866) 862-4570

ACCURACY

Squeezing every bit of accuracy out of a rifle is all about the little things. It’s about precision. It’s about doing it right. America’s Gunsmith Shop knows how to achieve accuracy.

The following are just a few of the services we offer to help you gain the accuracy you’ve been looking for:

- Custom Cut Rifled Barrels
- Action Truing
- Custom Barrel Crowns
- Barrel Lapping
- Custom Trigger Work
- Glass Bedding and Pillar Bedding
- Cryogenic Stress Relief and Stabilization
- Professional Scope Mounting
LAWFULLY DESTROY YOUR FIREARM
Is your firearm damaged, obsolete, unable to be repaired, or no longer meeting your needs? We can help with that too! America’s Gunsmith Shop can properly and lawfully destroy the firearm. Simply bring your unloaded firearm to your local Gearsmith Shop and have it checked in for processing. Destruction of a firearm, recycling of the metal, and processing the proper paperwork with the BATFE typically costs $80.

GANDER RV & OUTDOORS pays cash for used firearms or you can apply your trade in value towards the purchase of a new firearm. We buy most makes and models. All firearms must function safely and be in good condition. All purchases will be graded for condition and be given a book value offer. Visit our in-store firearms sales counter or email Usedbulkfirearms@ganderoutdoors.com for details.
OUR TRusted PARTNERS

Members SAVE 5% on Gunsmith Services.

Plus, SAVE UP TO 10% every day at Gander Outdoors, and many other benefits.

JOIN & SAVE TODAY!
GoodSam.com